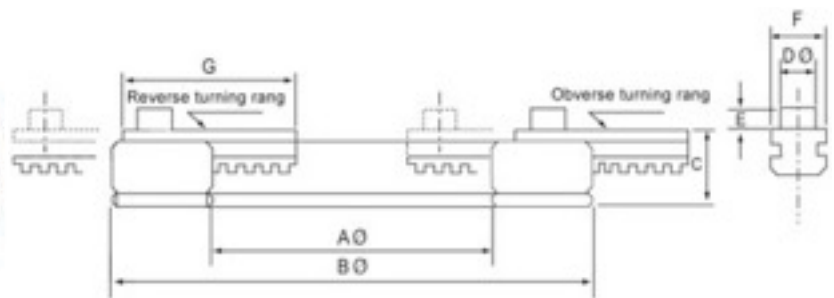
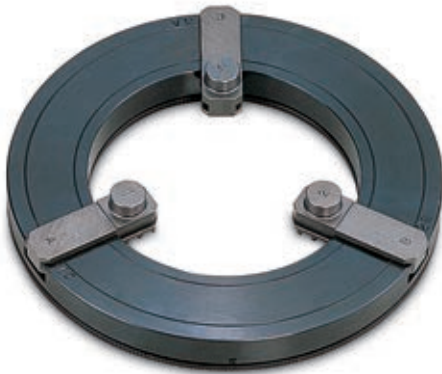


# JAW BORING RINGS

- ◆ For Soft Jaw Machining
- ◆ For Hard Jaw Grinding
- ◆ Internal or External Clamping
- ◆ Large Diameter Range
- ◆ Fully adjustable
- ◆ Minimum Setting time

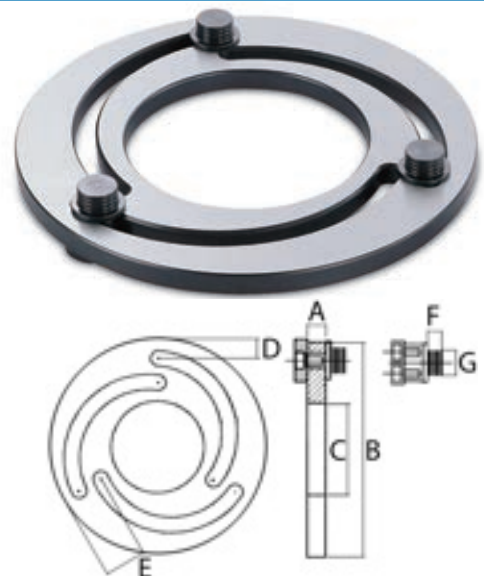
## KTL Series



Part Number	AØ	BØ	CØ	DØ-E	F-G	Jaw Stroke Each	Max. Gripping (Total) kN	Max. Speed R.P.M	Weight kg	Chuck Size
KTL-100	100	170	26	13-7	19-61	7.4	45	800	2.7	5",6",8"
KTL-125	125	200	26	16.3-8	19-61	7.4	45	700	3.5	6",8",10"
KTL-160	160	248	31	18.3-8	24-80	8.5	52.5	600	5.6	8",10",12"

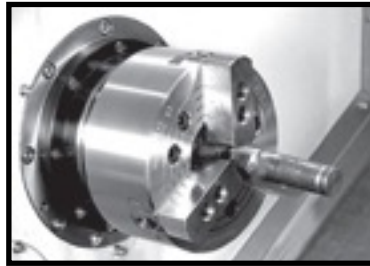
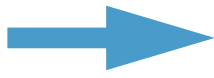
## KJB Series

Part Number	A	BØ	CØ	D	E	F	G	Weight kg
KJB05	12	140	60	12	28	9	13	1.2
KJB06	12	168	80	12	32	9	16.5	1.5
KJB08	12	218	115	15	36	9	18.5	2.4
KJB10	12	258	150	17	40	9	18.5	3.1
KJB12	15	316	188	21	50	9	22.5	5.4
KJB15	20	380	230	23	52	16	31	10.1



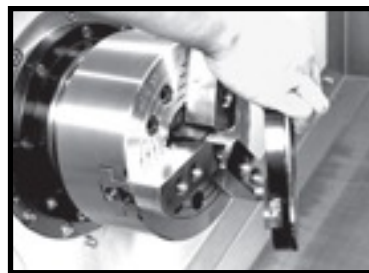
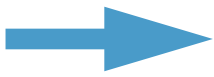
# INSTRUCTIONS FOR JAW FORMING

1



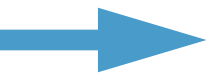
Set the jaw into the correct position

2



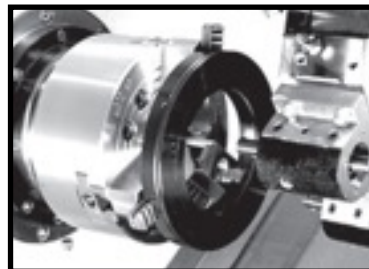
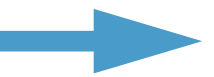
Adjust the Jaw Boring Ring to fit the bolt holes, then turn in the opposite direction of the chuck clamping force

3



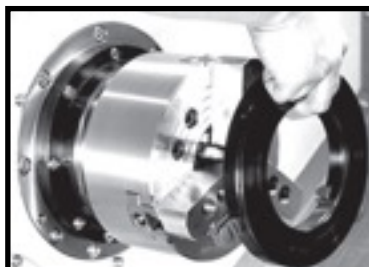
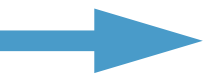
Lock the chuck to clamp the Jaw Boring Ring

4



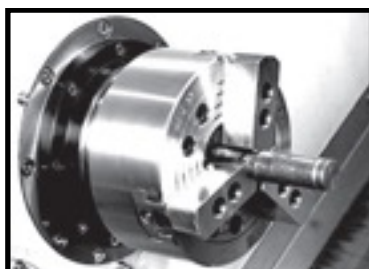
Machine to the required size

5



Unlock the chuck and remove the Jaw Boring Ring

6



If these steps are operated correctly, the work piece will have a better T.I.R